



SOUTHWEST
ENVIRONMENTAL
FINANCE CENTER

US Territories Wastewater Operator Training Series

Session 15: Disinfection Part 1 - Chlorination, De-chlorination & Safety

02/03/26

Your trainers for today:



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Research Engineer



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Professional Intern



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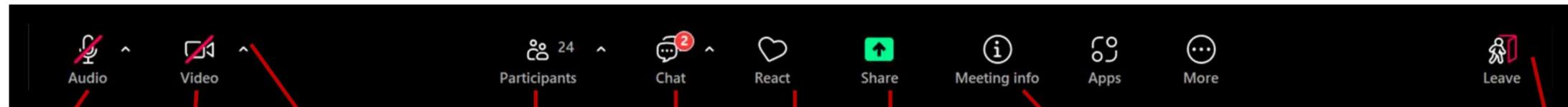
SCHOOL OF
ENGINEERING



This training series is funded by the EPA

Attendee Meeting Controls

- Locate your control bar
- All attendees will see a black horizontal bar on their screen
- If your control bar is not visible, it may be hidden
 - Move your cursor to the screen's bottom (or top) to reveal this control bar.



1. Mute/unmute

2. Start/stop
your video

3. Enable Virtual
Background

4. View Meeting
Participants

5. Chat

6. Reactions/raise hand

7. Share
screen

8. Meeting
info

9. Leave meeting

WPI/ABC Operator Certification

Get the latest water industry news, insights, and resources from our new blog [IMMERSE](#). [Check it out!](#)



Superior Water Starts Here™



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Standardized Wastewater Treatment Operator Exams

Wastewater Treatment Operator Need-to-Know Criteria

Need-to-Know Criteria outline the content that will be covered on WPI's standardized examinations provided through [ABC Testing](#), a WPI service.

- [Wastewater Treatment Operator Class I](#)
- [Wastewater Treatment Operator Class II](#)
- [Wastewater Treatment Operator Class III](#)
- [Wastewater Treatment Operator Class IV](#)

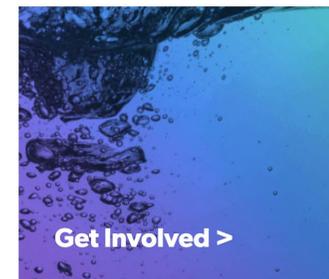
Wastewater Treatment Operator Formula/Conversion Table

WPI standardized exams are administered with a Formula/Conversion Table containing mathematical formulas and common abbreviations that may be present on the exam.

- [Wastewater Treatment Operator Formula/Conversion Table](#)

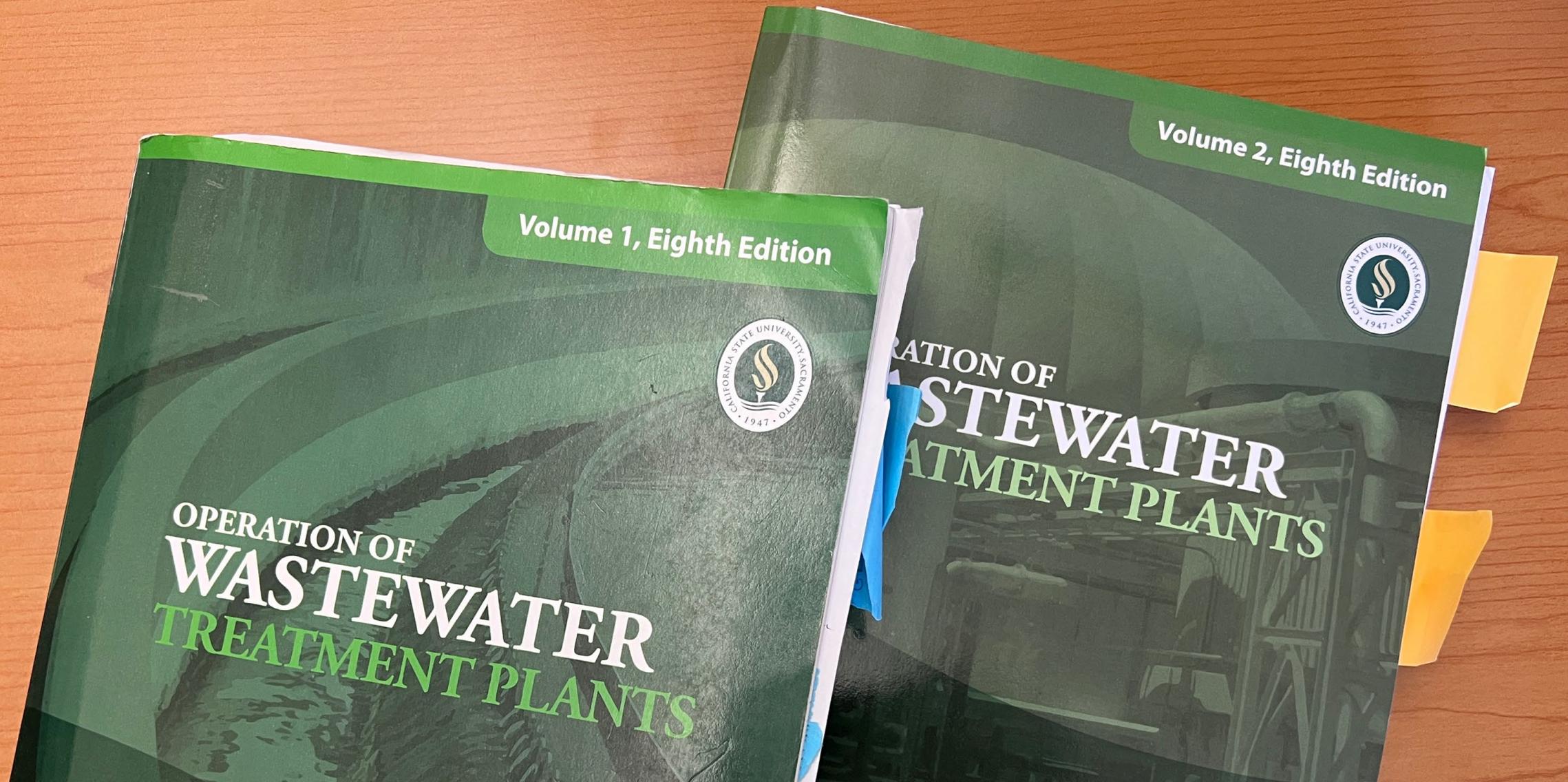


WPI Voluntary
Certification Process >



Get Involved >

Use all your resources

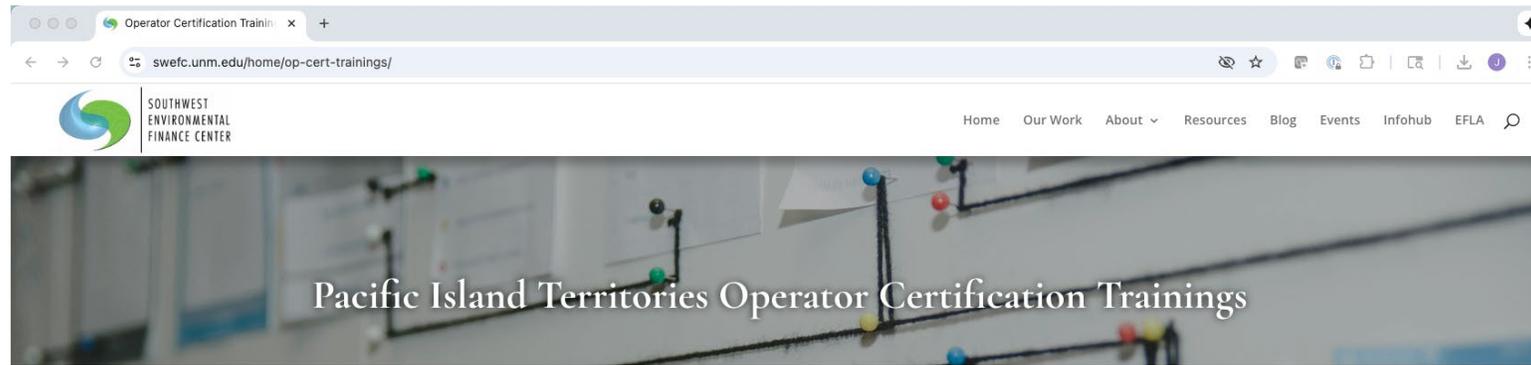


Schedule for 2025:

Date	Topic
1/20/26	Concept and Math Review Session
2/3/26	Disinfection Part 1 (chlorination/dechlorination) + related math
2/17/26	Disinfection Part 2 - UV and other methods
3/3/26	WW Math Part 3 (Flow, Detention Time)
3/17/26	WW Math Part 4 (BOD Math /Advanced WW Math)
3/31/26	Solids Handling Part 1 (Mechanical Solids Separation)
4/14/26	Solids Handling Part 2 (Solids Handling)
4/28/26	Sampling
5/12/26	Regulations (NPDES Permits and Discharge Limitations)
5/26/26	Treatment System Maintenance
6/9/26	Lab Procedures/Analysis/Interpretation or alternate topic
6/23/26	Using Technology in daily operations (SCADA, Computer, Tablets, CMMS, AI, etc.)
7/7/26	Course Review Session - Short sample exam?



https://swefc.unm.edu/home/op-cert-trainings/



This page is a repository of Wastewater and Drinking Water Operator Certification (Op Cert) Training Webinars offered by the SW EFC for systems in the Pacific Territories. Below you will find the **training webinar schedules (wastewater, then drinking water)** followed by a **training webinar recordings library**.

[Jump to Wastewater Trainings](#)

[Jump to Drinking Water Trainings](#)

Wastewater Training Schedule

Please note all times are local to CNMI and Guam. The times in American Samoa are one day earlier at 11 am.

Session	Date	Training Topic & Link to Recording (click to view)	Supporting Materials (click to download)
1	6/25/2025	Program Overview, Test Format, Study & Test Tips	PPT slides
2	7/9/2025	Treatment Overview	PPT slides
3	7/23/2025	WW Math Part 1 (Areas & Volumes)	PPT slides
4	8/6/2025	WW Math Part 2 (Flow Rates & Detention Times)	PPT slides
5	8/20/2025	Collection Systems – Gravity systems	PPT Slides
6	9/3/2025	Collection Systems – Pumping & Force Mains	PPT Slides
			Collection Systems (Grades 1 – 2) Course #401
			Tech Brief – Reading Centrifugal Pump Curves
			Grundfos E-cademy – Pump Selection Basics
7	9/17/2025	Collection System Maintenance	PPT Slides
			Pennsylvania Department of Environmental Protection Module 9: Basics of Pumps and Hydraulics
8	10/1/2025	Operator Safety/OSHA/Chemical Safety & Inventory	PPT Slides
9	10/15/2025	Preliminary Treatment	PPT Slides
10	10/29/2025	Primary Treatment: Sedimentation	

Overview

- Disinfection overview
- Chemicals used for disinfection
- Factors affecting disinfection
- Dechlorination
- Chlorination and Dechlorination systems
- Safety

Question

1) What form of disinfection do you use?

A) Sodium Hypochlorite (liquid) purchased or self-generated

B) Calcium Hypochlorite (solid)

C) Chlorine Gas

D) UV Disinfection

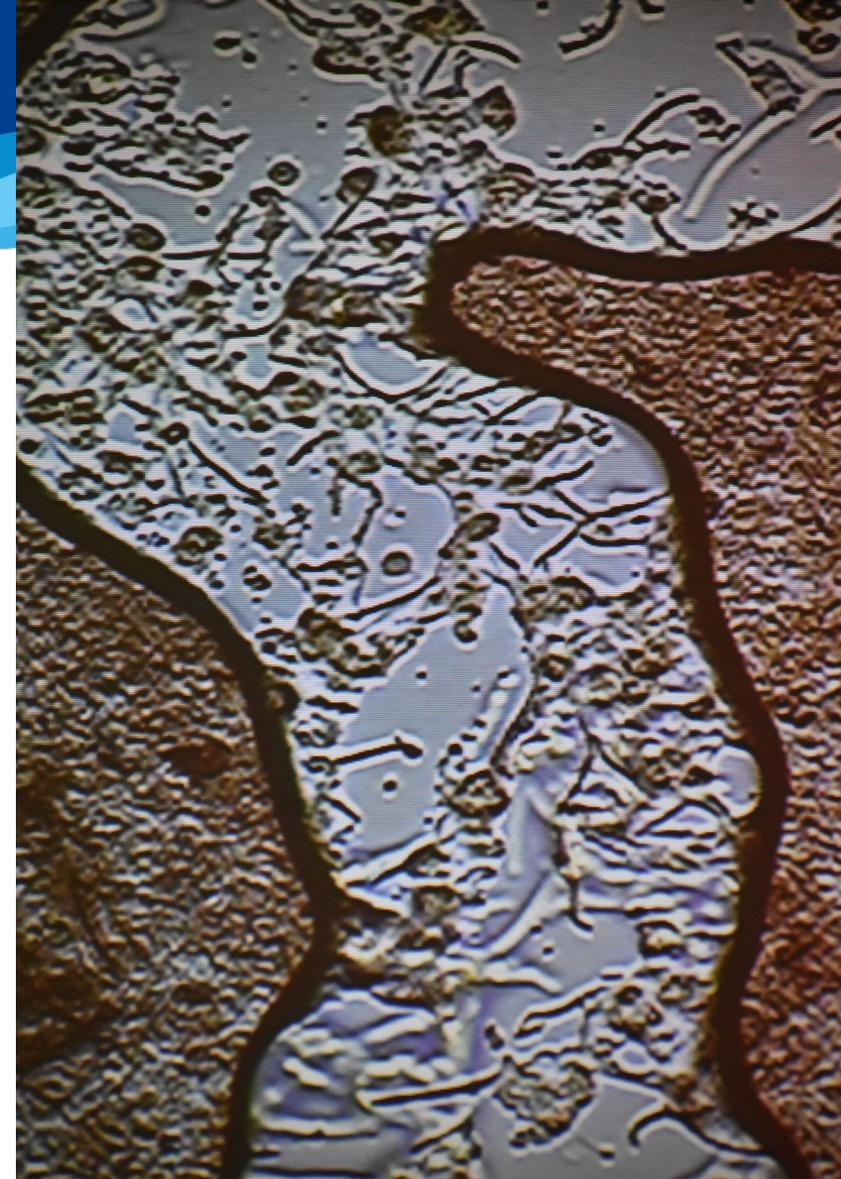
E) Other disinfection method

F) Not sure

Disinfection of Wastewater

What is it?

Disinfection means using a chemical or physical process to inactivate harmful microscopic organisms so they can no longer carry out their cellular processes.



Why Disinfect?

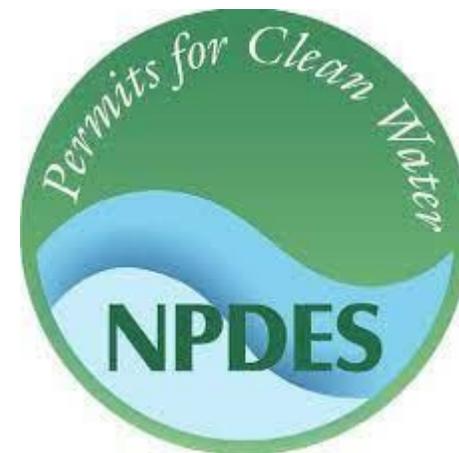
Microscopic organisms can pose a threat to the environment and other humans that may consume that water.

**TABLE 1 INFECTIOUS AGENTS
POTENTIALLY PRESENT IN UNTREATED
DOMESTIC WASTEWATER**

Organism	Disease Caused
Bacteria	
<i>Escherichia coli</i>	Gastroenteritis
<i>Leptospira</i> (spp.)	Leptospirosis
<i>Salmonella typhi</i>	Typhoid fever
<i>Salmonella</i> (=2100 serotypes)	Salmonellosis
<i>Shigella</i> (4 spp.)	Shigellosis (bacillary dysentery)
<i>Vibrio cholerae</i>	Cholera
Protozoa	
<i>Balantidium coli</i>	Balantidiasis
<i>Cryptosporidium parvum</i>	Cryptosporidiosis
<i>Entamoeba histolytica</i>	Amebiasis (amoebic dysentery)
<i>Giardia lamblia</i>	Giardiasis
Helminths	
<i>Ascaris lumbricoides</i>	Ascariasis
<i>Taenia solium</i>	Taeniasis
<i>Trichuris trichiura</i>	Trichuriasis
Viruses	
Enteroviruses (72 types) e.g., polio echo and coxsackie viruses	Gastroenteritis, heart anomalies, meningitis
Hepatitis A virus	Infectious hepatitis
Norwalk agent	Gastroenteritis
Rotavirus	Gastroenteritis

Requirement of Clean Water Act of 1972

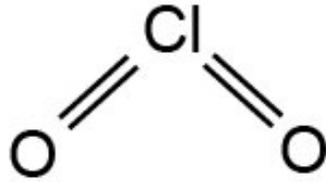
Permits issued by EPA or the State for systems that discharge into surface waters



Chemicals Used For Disinfection



Chlorine



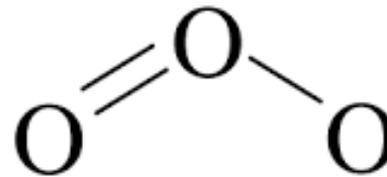
Chlorine Dioxide



Chloramines



Bromine



Ozone

3 Types of Chlorine

Chlorine Gas (Cl₂) – 100% chlorine

- Can be compressed into a liquid form
- Most hazardous form of chlorine

Sodium Hypochlorite – NaOCl (liquid)

- 10–12.5% chlorine; mixed by manufacturer
- Household bleach is 4.75-8.25%
- Shelf life of 1-3 months (dependent on storage conditions)

Calcium Hypochlorite – CaOCl (solid, HTH)

- Up to 67% chlorine
- 1%-3% solution mixed by operator
- Shelf life of 1 year
- More safety issues than NaOCl

1% = 10,000 mg/L Cl₂

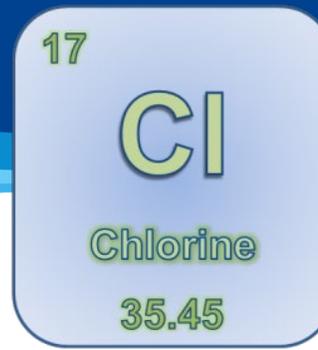


Sodium Hypochlorite generated on-site



Creates weaker strength NaOCl than
what is purchased (0.4 - 0.8 ppm)





Why use Chlorine?

- High **germicidal** power – inactivates a high proportion of microorganisms at low dosages
- Highly **soluble** in water
- Costs **less** than most other methods
- Typically, readily **available**
- Remaining **residual** can be measured to evaluate effectiveness

Disadvantages

Toxic to aquatic life

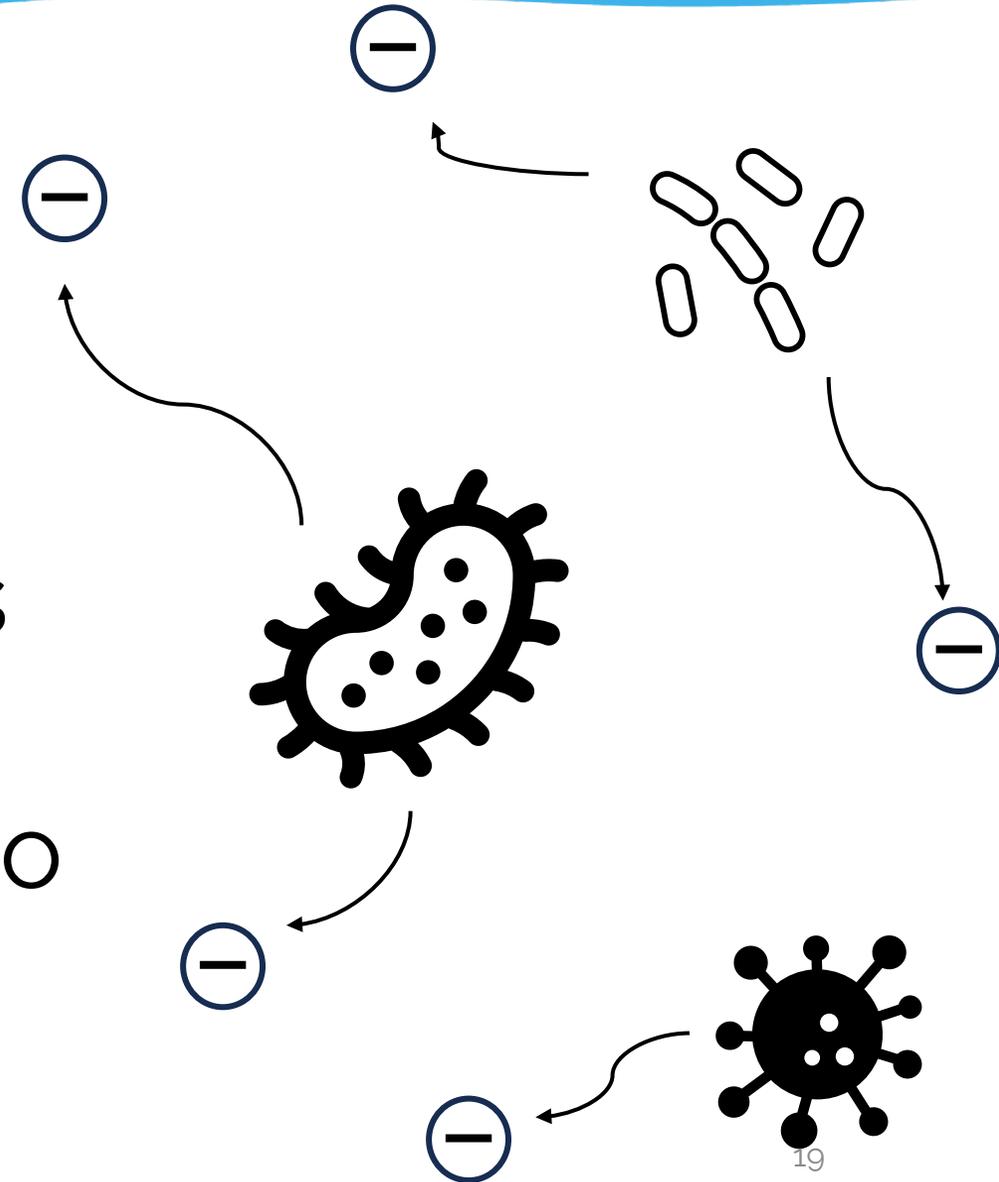
Requires dechlorination

Reacts to form toxic disinfection byproducts (TTHM, HAA5)

Significant amount may be required if BOD is high

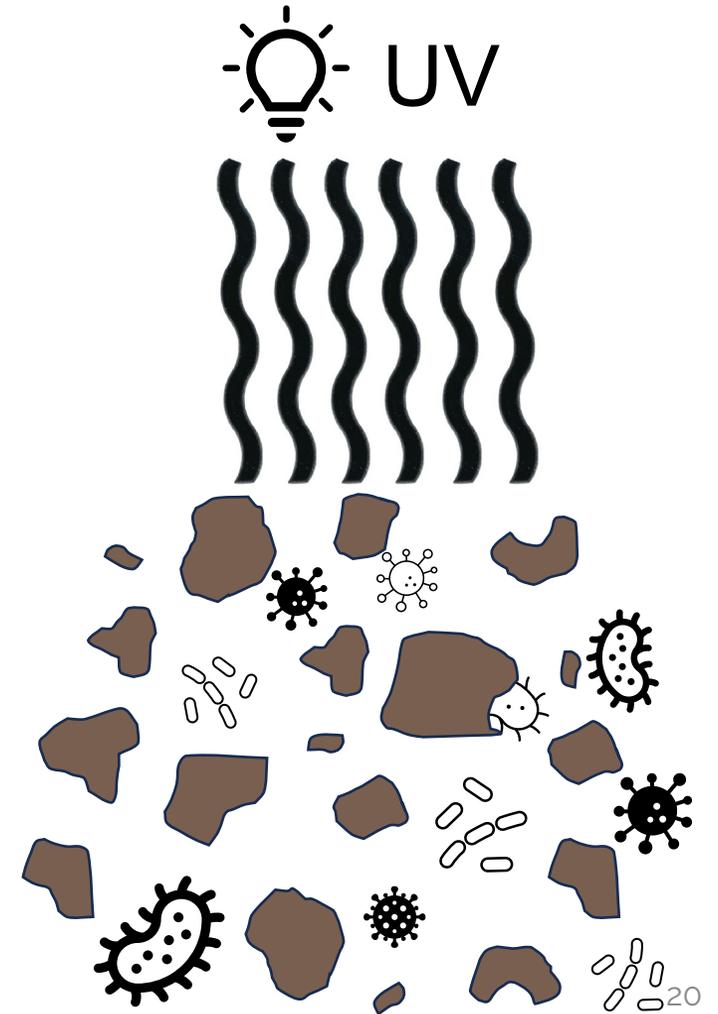
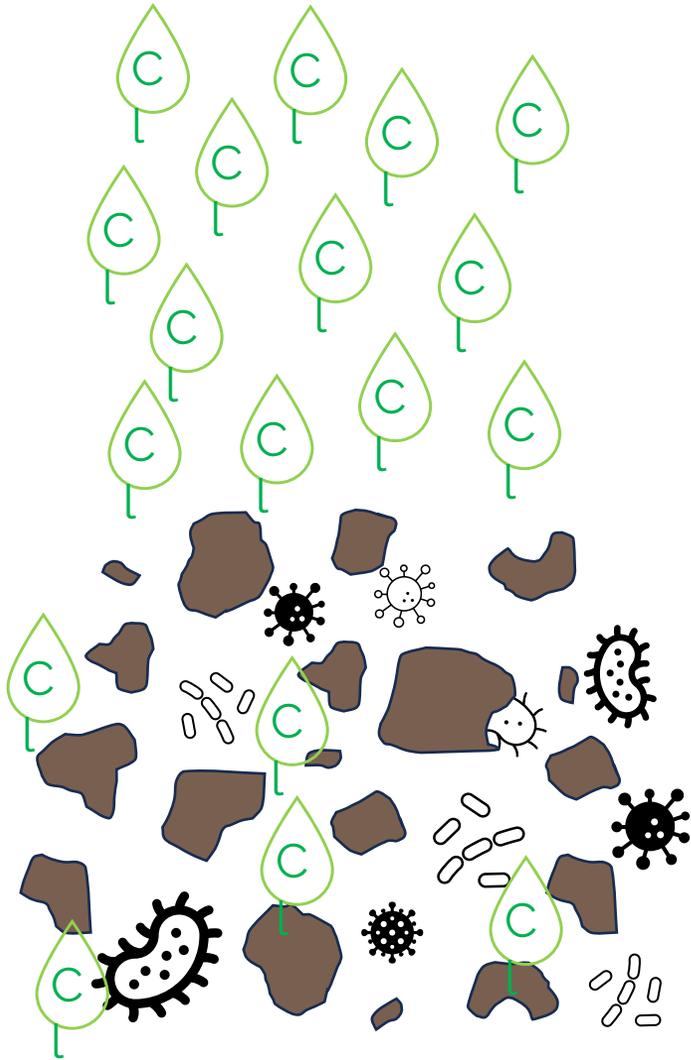
Chemical Disinfection Process

Oxidation – the oxidant steals electrons from the virus or cell's enzymes so the it can no longer perform metabolic functions



Factors that affect disinfection

Suspended Solids (TSS) and Biological Oxygen Demand (BOD)



Factors that affect disinfection

Disinfection must take place after primary treatment



Factors that affect disinfection

pH

Two reactions when chlorine meets water 

Cl_2 = Chlorine

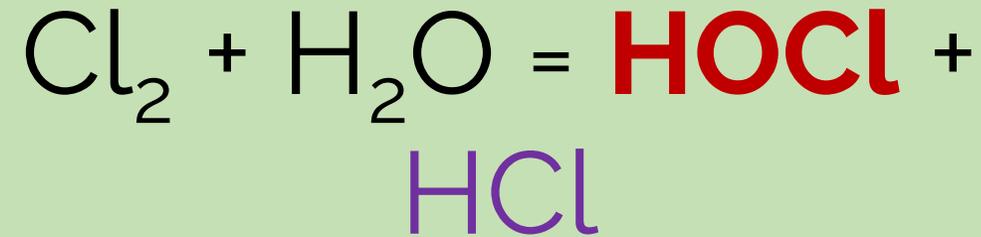
H_2O = Water

HOCl = Hypochlorous
Acid

HCl = Hydrochloric
Acid

H^+ = hydrogen ion

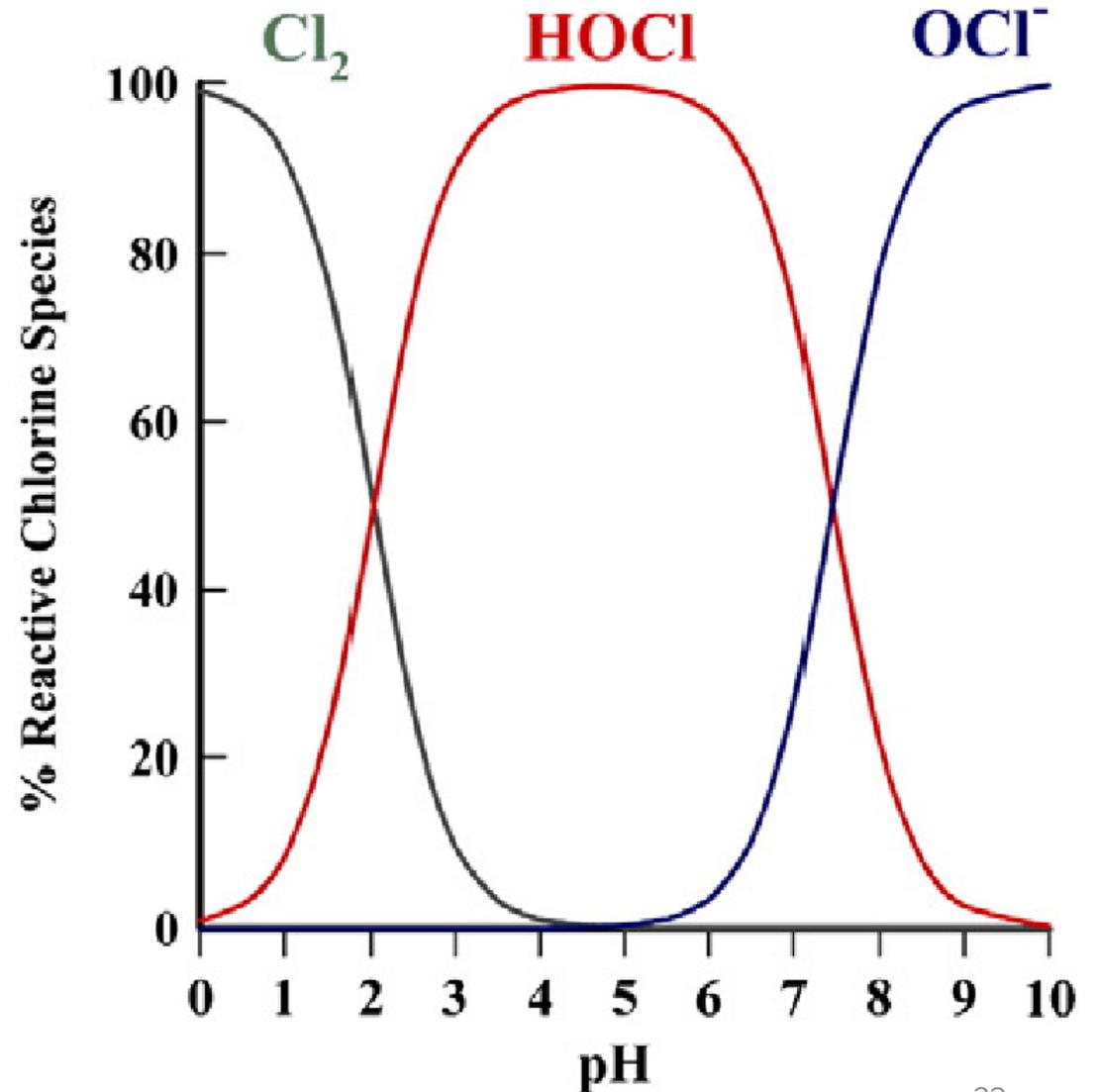
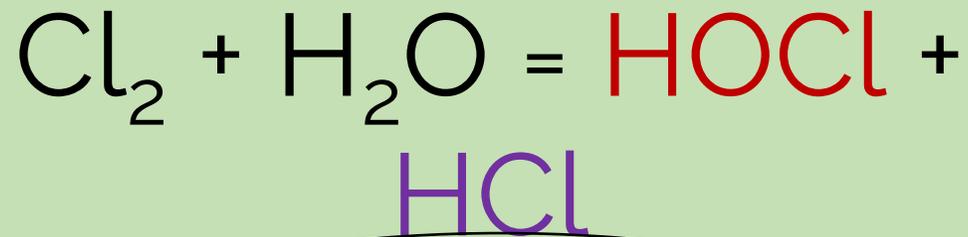
OCl^- = hypochlorite ion



HOCl is more effective as a disinfectant than OCl^- (100-300 times greater)

Factors that affect disinfection

pH



Question

2) Which situation has the most effective disinfection?

- A) Low TSS, low pH, more HOCl (hypochlorous acid) than OCl⁻ (hypochlorite ion)
- B) High TSS, low pH, more HOCl (hypochlorous acid) than OCl⁻ (hypochlorite ion)
- C) Low TSS, high pH, more OCl⁻ (hypochlorite ion) than HOCl (hypochlorous acid)
- D) High TSS, high pH, more OCl⁻ (hypochlorite ion) than HOCl (hypochlorous acid)

Factors that affect disinfection

If **Nitrogen** compounds are present in the water, then HOCl will combine with them to form **Chloramines**

Nitrogen compounds may include:

- Inorganic ammonia (NH_3)
- Organic proteins and amino acids

Chloramines are *Combined Residual Chlorine*

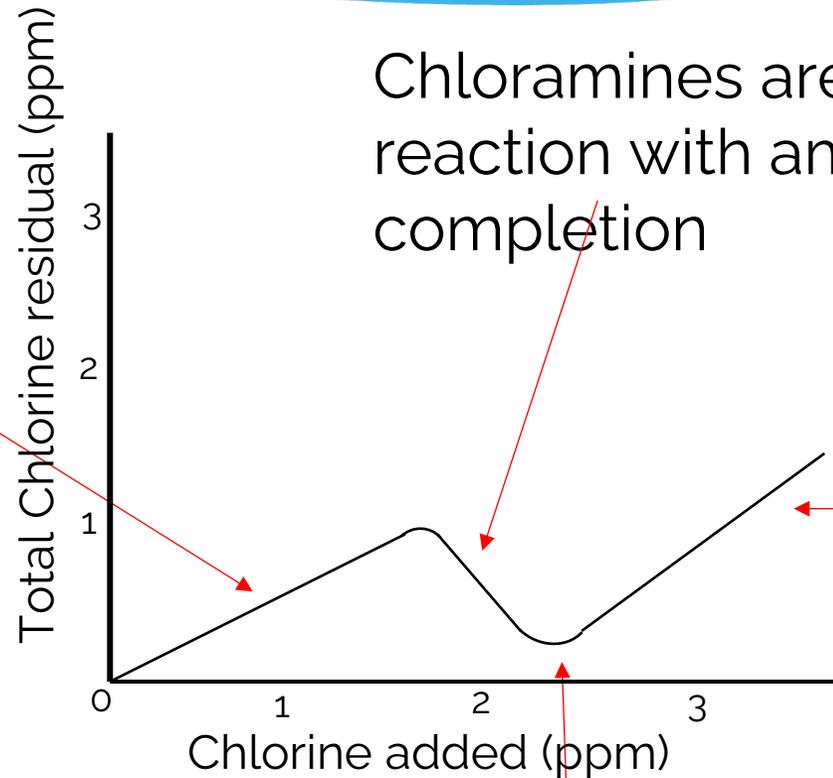
Combined chlorine is available for disinfection, BUT

Less effective as a disinfectant

Doesn't degrade in the system as quickly

Breakpoint Chlorination

Chloramines are being formed (combined chlorine residual)



Chloramines are being "destroyed", reaction with ammonium nearing completion

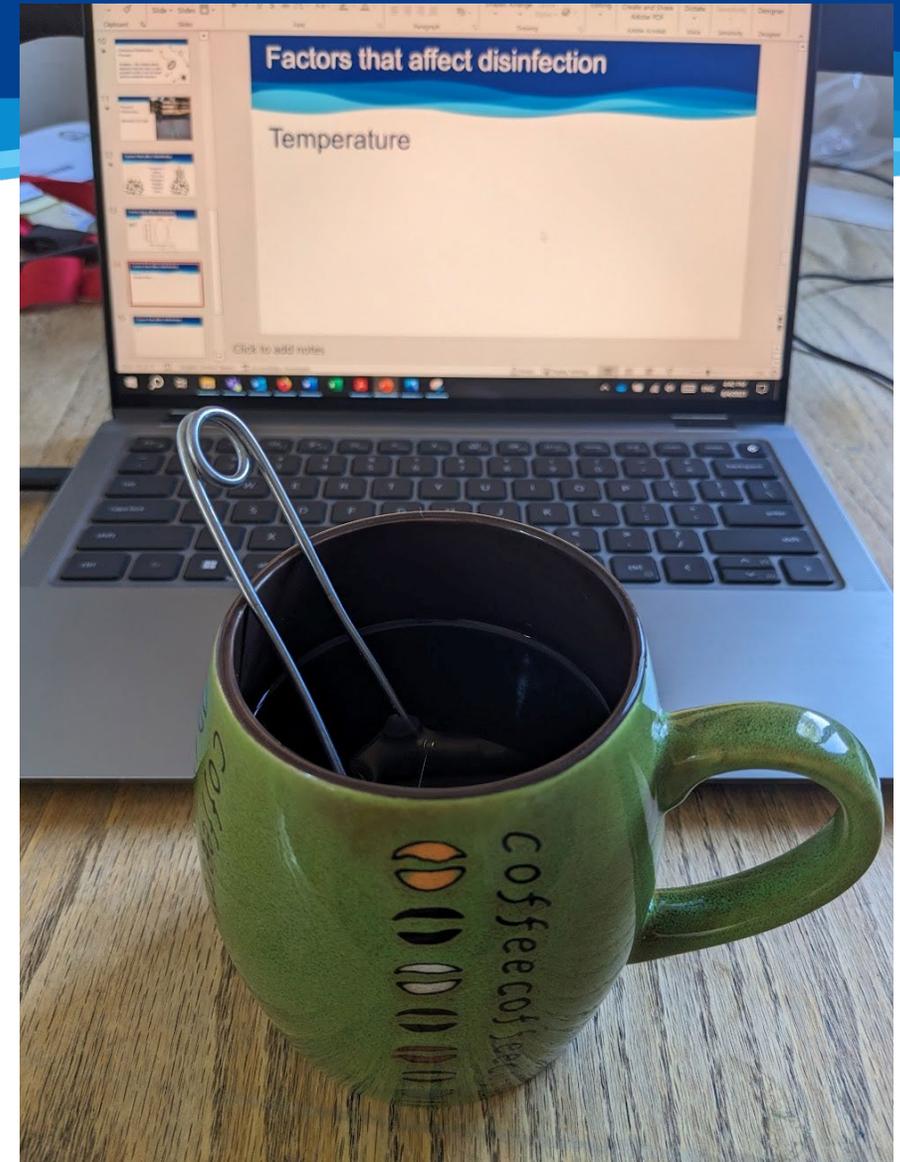
Free chlorine residual increasing

Breakpoint – all the ammonium has been used up in the reaction

Factors that affect disinfection

Temperature

The higher the temperature the quicker the chlorine reacts to organisms and particles in the water.



Factors that affect disinfection

CT = Concentration x Time

Chlorine takes time to interact with and inactivate organisms. CT must be met to ensure effective inactivation.

- The higher the concentration the less time needed.
- The more time available the lower the required concentration.



Question

3) Which factor does not affect disinfection?

- A) Amount of stuff in the water
- B) Quantity of H^+ ions in water
- C) Chlorine dosage
- D) Operator certification level

Is your water ready to be discharged into the environment?

Not if
you
used
chlorine



Dechlorination -

The process of removing chlorine residual from water before it is returned to the environment

Why dechlorinate?

- Chlorine residual is toxic to aquatic life
- Chlorine combines with organic matter to create chlorinated compounds that are carcinogens and toxic to aquatic life and human consumption

Dechlorination Options

- **Detention** - Long detention times allow chlorine to dissipate
- **Aeration** - Bubbling air through the effluent in the last part of a long chlorine contact basin
- **Sunlight** - Requires effluent to be spread into shallow layer and exposed to sunlight
- **Activated Carbon** - chlorine will adsorb on activated carbon
- **Chemical Reactions** -
 - Sulfur dioxide (SO_2) is used because it reacts instantaneously with chlorine on an approximately one-to-one ratio (1 mg/L of SO_2 will remove approximately 1 mg/L of chlorine residual)
 - Other chemicals are also used

Dechlorination Process (converting free chlorine into harmless chloride)

Addition of chemicals:

- Sulfur dioxide (SO_2)
- Sodium sulfite (Na_2SO_3)
- Sodium metabisulfite ($\text{Na}_2\text{S}_2\text{O}_5$)
- Sodium bisulfite (NaHSO_3)
- Sodium thiosulfate ($\text{Na}_2\text{S}_2\text{O}_3$)
- Calcium thiosulfate (CaS_2O_3)
- Others...

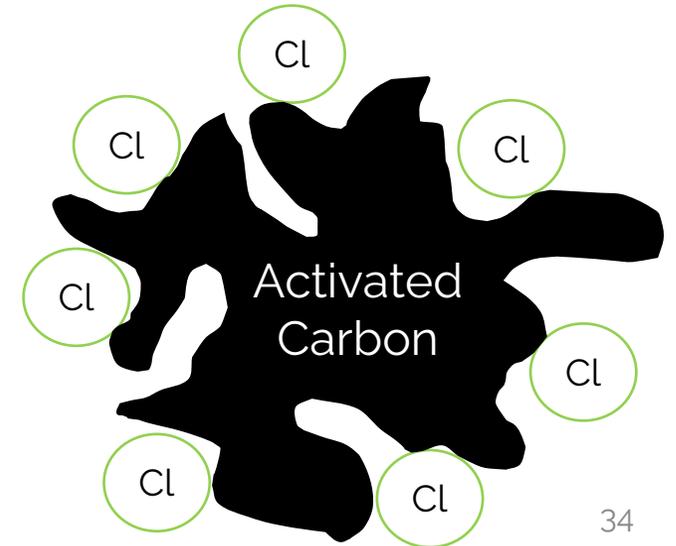
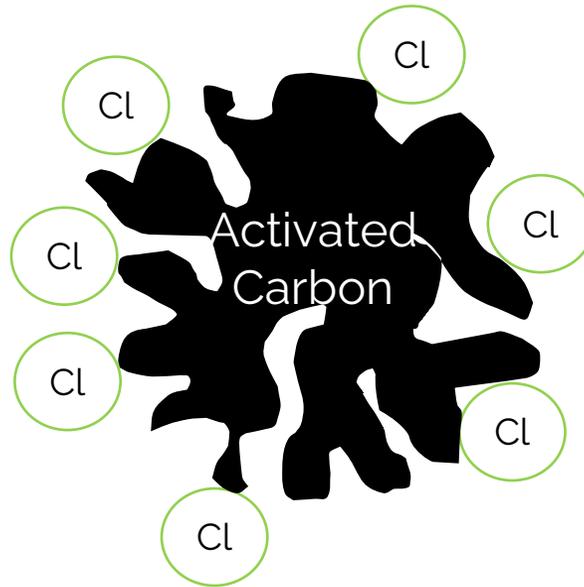
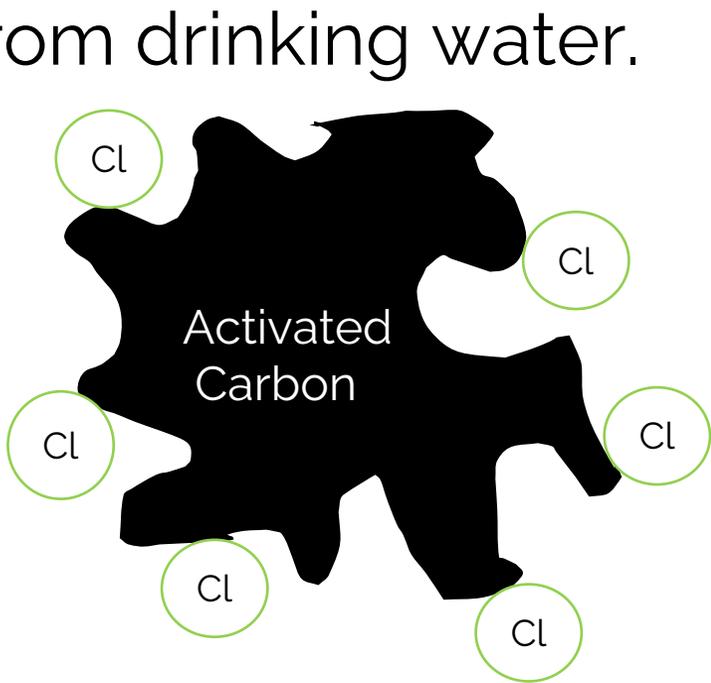
Note: Sulfur dioxide is hazardous

- It is a colorless gas that has a pungent odor and can hurt or kill you
- Don't handle it unless trained and authorized
- Precautions are similar to those for chlorine
- NEVER work alone with it

Dechlorination Process

Carbon Adsorption

Same activated carbon filter used to remove taste and odor, organic compounds, and more from drinking water.



Higher cost than sulfonation due to needing to replace Powered Activated Carbon (PAC) or Granular Activated Carbon (GAC)

Question

4) What do you use for dechlorination?

A) Sulfur Dioxide

B) Sodium Sulfite, Metasulfite, Bisulfite, or Thiosulfite

C) Calcium Thiosulfate or similar

D) Carbon adsorption

E) We don't dechlorinate or N/A

Question

5) Why dechlorinate prior to discharge?

- A) Undesirable smell of chlorine
- B) Requirement of discharge permit
- C) Chlorine is harmful to environment
- D) B and C

Question

6) Which of these will not work for dechlorination?

- A) Sodium Thiosulfate
- B) Caustic soda (sodium hydroxide)
- C) Sulfur Dioxide
- D) Powder Activated Carbon (PAC)

Safety



Univar
3075 Highland Pkwy STE 200
Downers Grove, IL 60515
425-889-3400

SAFETY DATA SHEET

1. Identification

Product identifier: SODIUM HYPOCHLORITE 10-16%

Other means of identification

Synonyms: Liquichlor, Bleach
CAS NUMBERS: 7681-52-9
SDS number: 000100001054

Recommended use and restriction on use

Recommended use: Reserved for industrial and professional use.

Restrictions on use: Not known.

Emergency telephone number: For emergency assistance Involving chemicals

call CHEMTREC day or night at: 1-800-424-9300. CHEMTREC INTERNATIONAL Tel# 703-527-3887

2. Hazard(s) identification

Hazard classification

Physical hazards

Corrosive to metals Category 1

Health hazards

Acute toxicity (Oral) Category 4

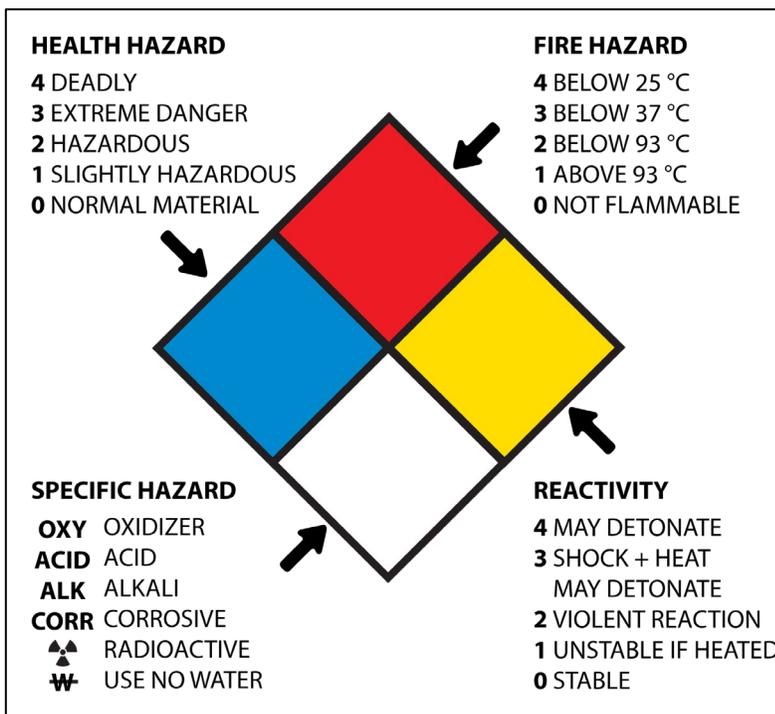
Skin corrosion/irritation Category 1

Serious eye damage/eye irritation Category 1

Environmental hazards/Acute hazards to the aquatic environment Category 1

Label elements

Hazard symbol



Hazard Communication Standard Pictogram

The Hazard Communication Standard (HCS) requires pictograms on labels to alert users of the chemical hazards to which they may be exposed. Each pictogram consists of a symbol on a white background framed within a red border and represents a distinct hazard(s). The pictogram on the label is determined by the chemical hazard classification.

HCS Pictograms and Hazards

Health Hazard	Flame	Exclamation Mark
 <ul style="list-style-type: none"> • Carcinogen • Mutagenicity • Reproductive Toxicity • Respiratory Sensitizer • Target Organ Toxicity • Aspiration Toxicity 	 <ul style="list-style-type: none"> • Flammables • Pyrophorics • Self-Heating • Emits Flammable Gas • Self-Reactives • Organic Peroxides 	 <ul style="list-style-type: none"> • Irritant (skin and eye) • Skin Sensitizer • Acute Toxicity (harmful) • Narcotic Effects • Respiratory Tract Irritant • Hazardous to Ozone Layer (Non-Mandatory)
 <ul style="list-style-type: none"> • Gases Under Pressure 	 <ul style="list-style-type: none"> • Skin Corrosion/Burns • Eye Damage • Corrosive to Metals 	 <ul style="list-style-type: none"> • Explosives • Self-Reactives • Organic Peroxides
 <ul style="list-style-type: none"> • Oxidizers 	 <ul style="list-style-type: none"> • Aquatic Toxicity 	 <ul style="list-style-type: none"> • Acute Toxicity (fatal or toxic)

For more information:



U.S. Department of Labor

www.osha.gov (800) 321-OSHA (6742)

Gas Chlorine

- Greenish-yellow gas
- 2.5 times heavier than air
- Turns into hydrochloric acid when it comes into contact with moisture
- Decreases the pH of the water it is added to
- Does not support combustion
- Comes in cylinders of 100 or 150 pounds; 1 ton; or rail cars from 16 to 90 tons
- Filled as liquid 85% full; turns to gas at room temperature

100%



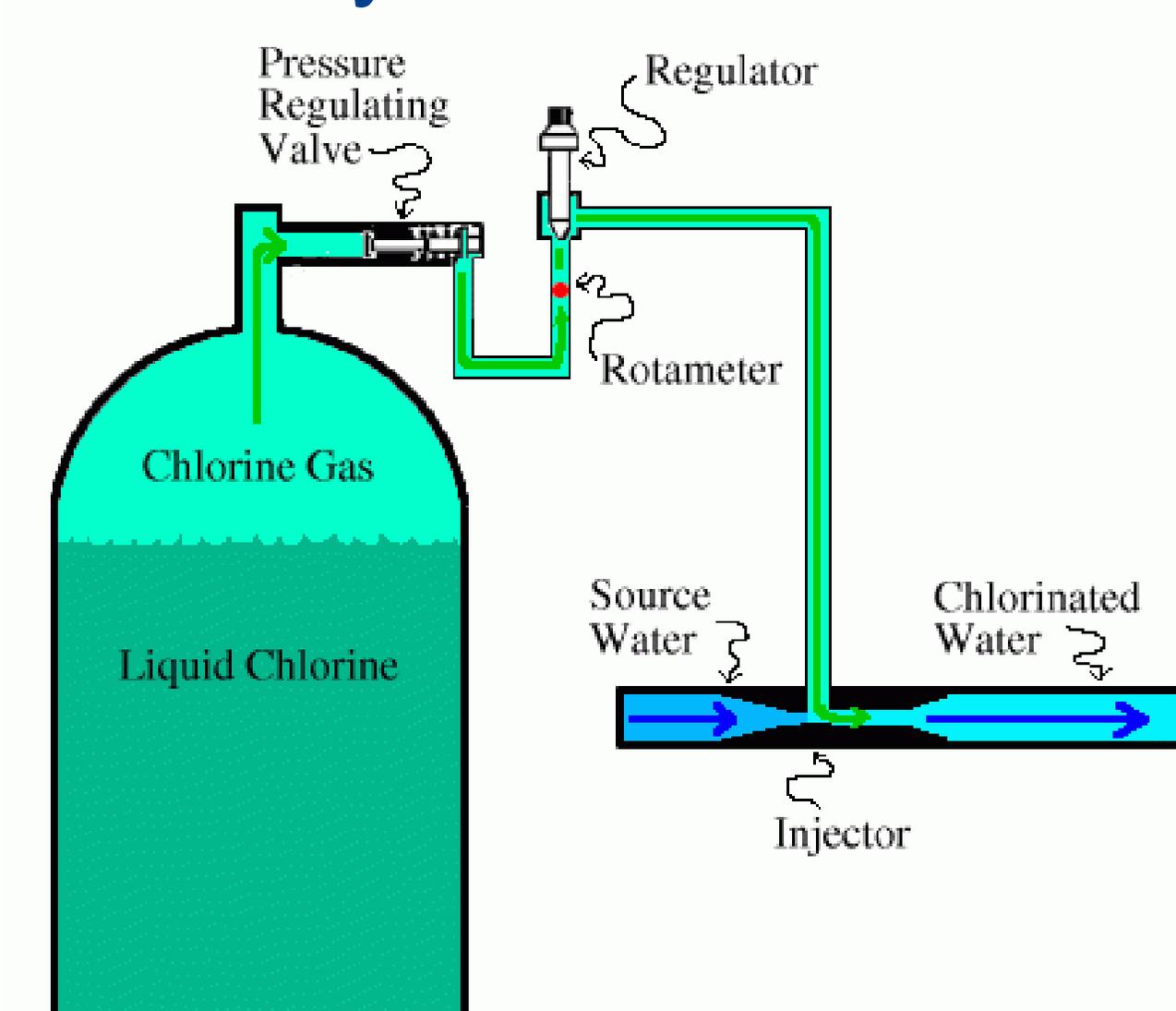
Gas Chlorine

CHLORINE EXPOSURE SYMPTOMS:

- Blurred vision and watery eyes
- Burning sensation in the nose, throat, and eyes
- Coughing
- Chest tightness
- Difficulty breathing or shortness of breath. Fluid in the lungs (pulmonary edema) that may be delayed for a few hours
- Nausea and vomiting



Gas Chlorination System



Gas Chlorination System



Chlorine Cylinder Scale





Gas Chlorination System

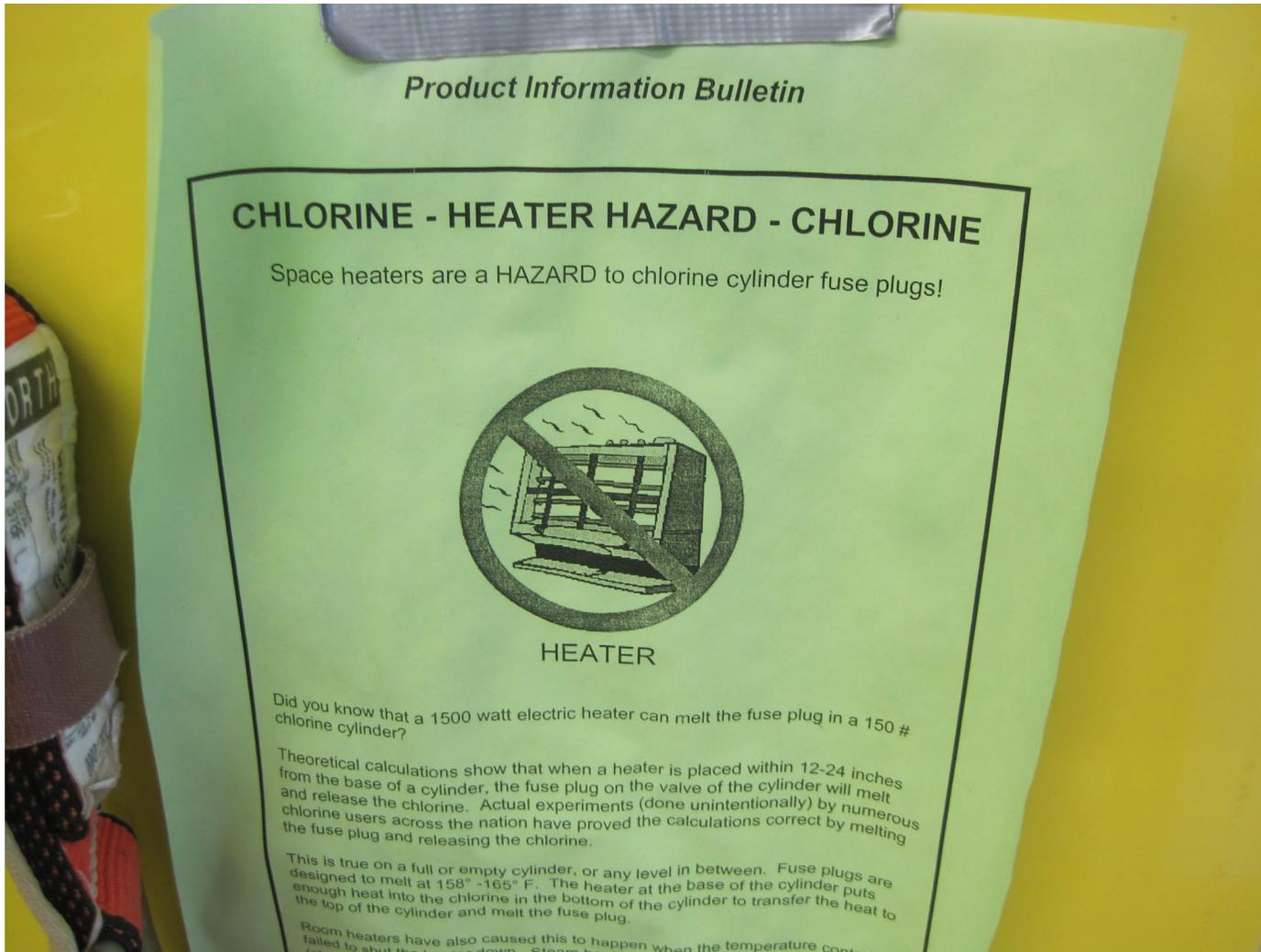


Gas Chlorine Cylinder Fusible Plug

- Fusible plug melts or softens around 157° F and releases the gas to prevent build up of excessive pressures and possibility of catastrophic rupture due to fire or high temperatures
- 100 lb and 150 lb cylinders have one plug, ton cylinders have 6 plugs

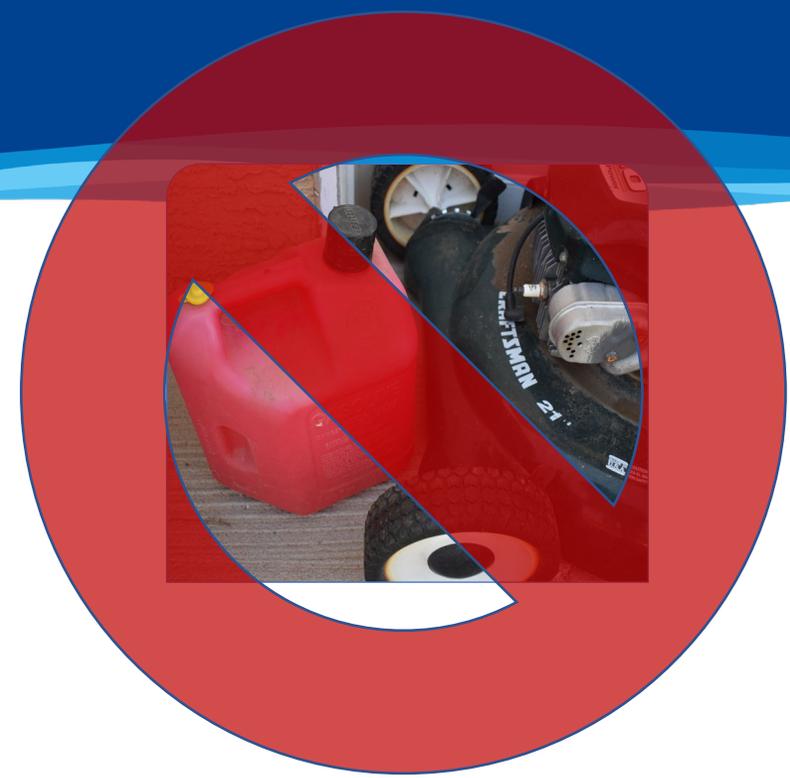


Fusible Plugs & Space Heaters





Gas Chlorine Storage



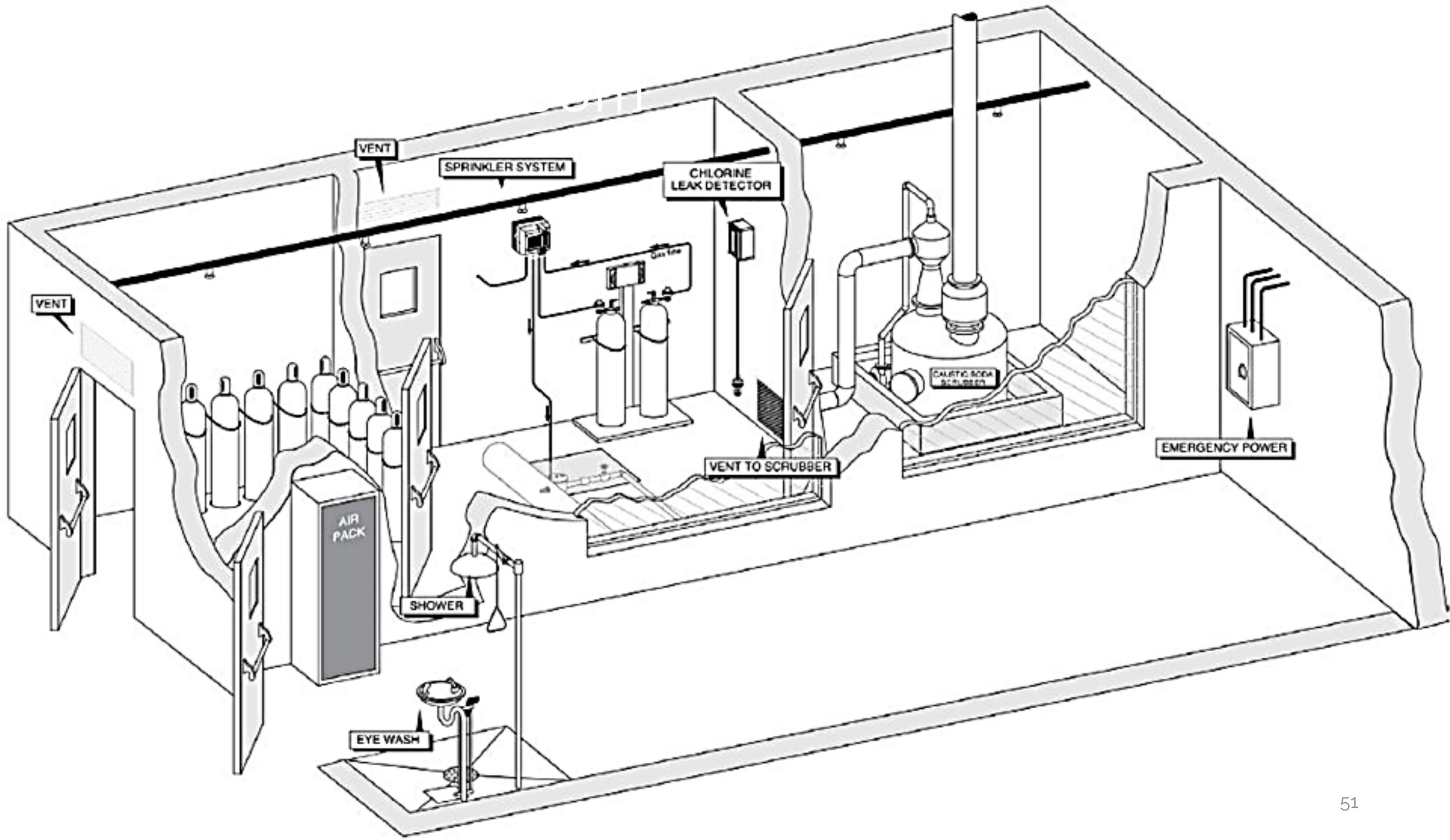
Chlorine Gas Room Ventilation

- Light switch and vent switch chlorine room
- Fresh air from the ceiling or high up discharged air within 12 inches of the floor
- If chlorine leak occurs, must be able to direct the chlorine containing air to a treatment system



Chlorine Vapor Scrubber





Chlorine Gas Safety

- Have a team trained to deal with leaks using proper equipment and procedures
- Must have SCBAs located near the door outside the chlorination room
- Treatment system for chlorine containing air
- Alarm system
- Standby source of power required for chlorine ventilation, detection system, alarm, and air treatment system



Chlorine Gas Safety

- Checking for **SMALL** leaks with ammonia solution
 - 28% to 30% ammonia solution in a squeeze bottle or with a rag or paint brush (**NOT** a spray bottle)
 - If chlorine is present white fumes will form.
- If a leak is detected immediately turn off chlorine valve
- Find leak and repair – equipment **MUST** be taken out of service to repair it
- When taking a gas chlorinator out of service the operator should shut the chlorine supply off at the tank and then evacuate the lines **before** turning off the water.



Chlorine Gas Safety

- Limit exposure – only authorized and trained personnel
- Post clear, visible warning signs



Gas Chlorine

- 0.2 ppm – NOTICABLE ODOR
- 15 ppm – IRRITATION AFTER A MINUTES
- 30 ppm – IMMEDIATE COUGHING
- 40 ppm – DANGEROUS AFTER A FEW MINUTES
- 1000 ppm – LETHAL IN MINUTES
- Between 2001 and 2011, 14 Americans died from on-the-job chlorine exposure.

<https://www.msdsonline.com/2015/02/27/fatal-accident-in-ca-even-small-quantities-of-chlorine-pose-danger/>



Sulfur Dioxide Gas



Sulfur dioxide gas is hazardous

- It is a colorless gas that has a pungent odor and can kill you
- It's heavier than air (like chlorine)
- It forms acid in the presence of moisture (think eyes, nose, lungs)
- Don't handle it unless trained and authorized
- Precautions are similar to those for chlorine
- NEVER work alone with it

Sulfur Dioxide Gas

- 3-5 ppm – NOTICABLE ODOR
- 8-12 ppm – IRRITATION AFTER A MINUTES
- 20 ppm – IMMEDIATE EYE IRRITATION AND COUGHING
- 10 ppm – MAXIMUM ALLOWABLE FOR 8 HOUR EXPOSURE
- 50-100 ppm – MAXIMIUM ALLOWABLE FOR 1 HOUR EXPOSURE
- 400-500 ppm – IMMEDIATELY DANGEROUS CONENTRATION

- There are documented cases of fatalities caused by SO₂ exposure



Question

7) You have a major chlorine release while you're in the room. What is your first action?

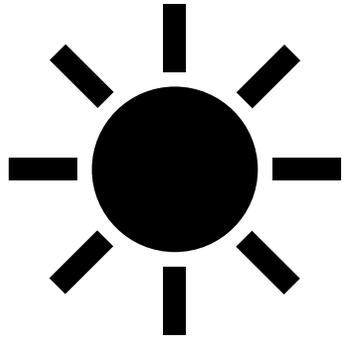
- A) Crawl to the door and exit
- B) Keep your head high and go to the exit
- C) Turn off the valve with the wrench
- D) Call the fire department

Hypochlorites (Sodium, Calcium)

- Corrosive
- NOT flammable
- May react explosively with many common substances or form explosive compounds
 - Ammonia, amines, charcoal, organic sulfides, acids
 - Organics (oil, brake fluid, gas, pesticides)
 - Releases chlorine gas or chloramines
- Odor may not provide an adequate warning of hazardous concentrations
- Toxic by mouth or skin exposure

Storing Sodium Hypochlorite

- Ideal storage temperature: 60°F (15.5°C)
- Away from acids, ammonia
- In well-fitted air-tight bottles/drums
- Away from sunlight



Calcium Hypochlorite

- White powder/
granules/tablets
- Eyes, nose, lung, skin
irritant
- Extremely corrosive when
wet
- Explosive at $>100^{\circ}\text{F}$



Mixing Calcium Hypochlorite

- Mix only with water using corrosion resistant materials
- Minimize dust
- No eating, drinking, smoking or chewing gum when handling chlorine in any form
- Use personal protective equipment (PPE)
- If the solution or dry chemical spills on skin, immediately flush with a large amount of water
- Place the powder into the water (not the other way around), otherwise there's a possibility of an explosion

Storing Calcium Hypochlorite

- Keep cool and dry
- Label in original containers (Date Received, Date Opened)
- Store away from organic chemicals (can react with and cause an explosion and/or a fire)
 - Grease,
 - Oil,
 - Pesticides

Dechlor Safety

Sulfur Dioxide



Colorless gas with a sharp, pungent odor. Compressed gas. May cause frostbite. Highly irritating to eyes/skin/respiratory tract. May cause burns by forming sulfuric acid on contact with moist skin or mucous membranes. Lung damage may occur.

CAS No. 7446-09-5

ThermoFisher
SCIENTIFIC

SAFETY DATA SHEET

Creation Date 20-Jan-2010

Revision Date 24-Dec-2021

Revision Number 4

1. Identification

Product Name Sodium sulfite
Cat No. : AC219270000; AC219270010; AC219270020; AC219272500

CAS No 7757-83-7
Synonyms Sulfurous acid, disodium salt.

Recommended Use Laboratory chemicals.
Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet.

Company
Fisher Scientific Company
One Reagent Lane
Fair Lawn, NJ 07410
Tel. (201) 796-7100
Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

Emergency Telephone Number For information US call: 001-800-ACROS-01 / Europe: 001-800-424-9300 / Europe: CHEMTREC Tel. No US:001-800-424-9300 / Europe: CHEMTREC

2. Hazard(s) identification

Classification
Classification under 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard.

Label Elements
None required

Hazards not otherwise classified (HNOC)
None identified

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Sodium sulfite Revision Date 24-Dec-2021

3. Composition/Information on Ingredients

Component	CAS No	Weight %
Sodium sulfite	7757-83-7	>95

4. First-aid measures

Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Get medical attention immediately if symptoms occur.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Get medical attention if symptoms occur.
Most important symptoms and effects	None reasonably foreseeable.
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Water spray, carbon dioxide (CO ₂), dry chemical, alcohol-resistant foam.
Unsuitable Extinguishing Media	No information available
Flash Point Method	No information available
Autoignition Temperature	No information available
Explosion Limits	
Upper	No data available
Lower	No data available
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical
Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes.

Hazardous Combustion Products

Sulfur oxides, Sodium oxides.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA	Health	Flammability	Instability	Physical hazards
	1	0	1	N/A

6. Accidental release measures

NFPA

Health
1

Flammability
0

Instability
1

Physical hazards
N/A

Thank you for attending and for protecting aquatic life and water for downstream consumption!





Questions?

CONTACT INFORMATION



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